

**OPERATOR MAINTENANCE****WARNING**

TO REDUCE THE RISK OF INJURY OR DEATH:  
DO NOT ATTEMPT TO SERVICE THE OPERATOR UNLESS  
POWER SUPPLY HAS BEEN DISCONNECTED

- Inspect manual function of the door every 3-months. Make sure that door runs smoothly. If door does not manually open or close freely, have a qualified service person make repairs. Do not attempt to electrically operate a malfunctioning door.
  
- Every 3 months:
  1. Verify that door area is kept clean. Remove any obstructions that would prevent proper door operation.
  2. Check for any excessive slack in chains. If chain adjustment is required verify and adjust limit switches, if necessary.
  3. Verify and adjust clutch and brake (Do not lubricate).
  4. Lubricate chains, bearings and limit shaft.
  5. Verify that motor, solenoid and operator runs smoothly and quietly. Verify that carriage runs smoothly on tracks.
  
- Every 6 months:
  1. Verify tightness of all fasteners and set screws.
  2. Verify that operator is properly secured.
  3. Inspect manual disconnect.
  4. Verify tension and condition of V-belt
  
- Every 12 months:
  1. Perform a complete service check.
  2. Verify that inside of control box is clean and that grounding wires, terminations and power terminations do not show signs of corrosion.
  3. Verify tightness of all terminal strip screws and electrical connections.
  4. Verify power supply, voltage of input terminals during operation.
  5. Verify that current consumption of operator corresponds to nameplate information